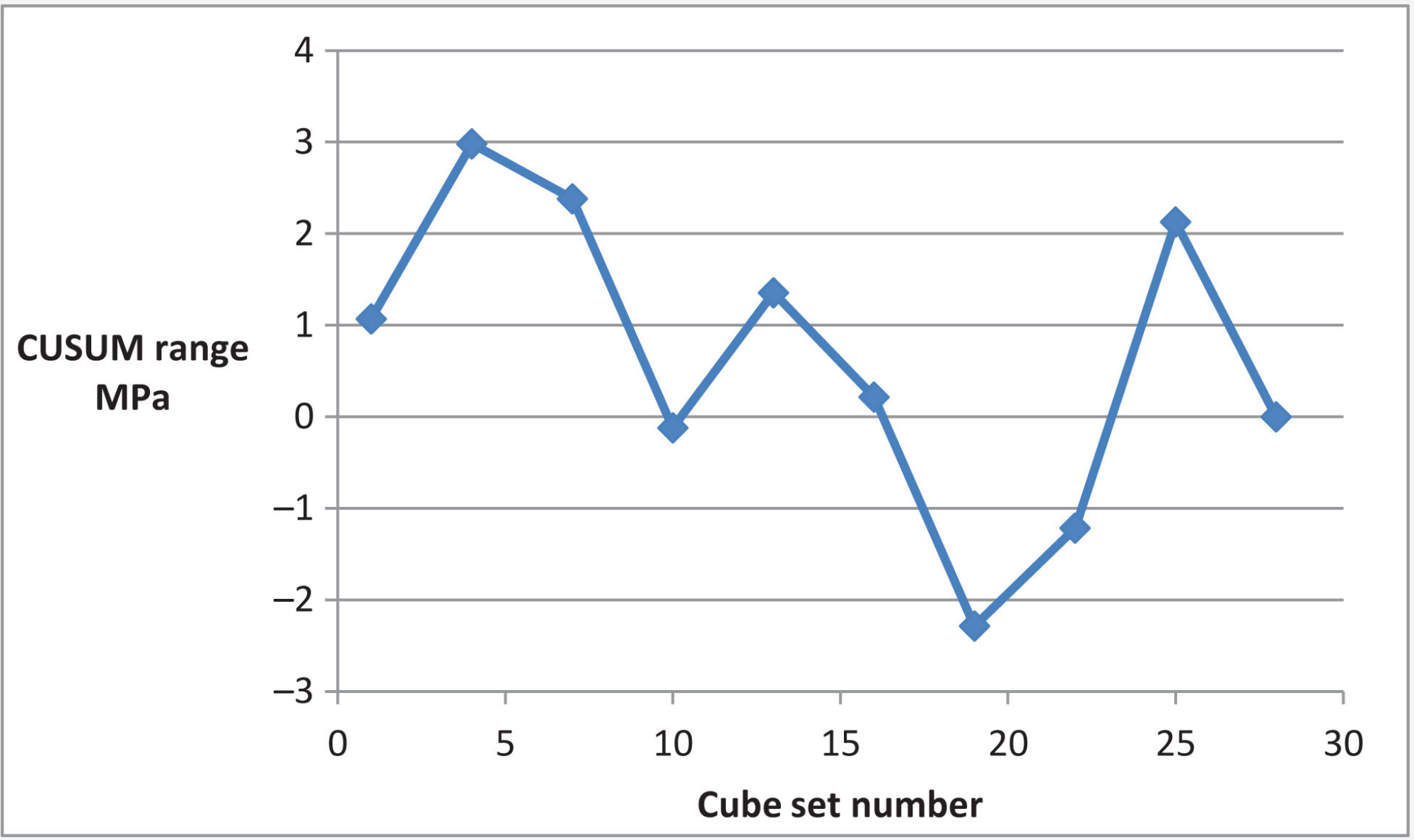
CUSUM range
MPa
4
3
2
1
0
−1
−2
−3
0
5
10
15
20
25
30
Cube set number