

## Appendix H

# NUMERICAL TECHNIQUES

**T**his appendix shows the various numerical techniques that can be employed in solving design problems, which could pose difficulty

if an analytical method is used. The numerical methods can readily be incorporated into computer programs to obtain results of design problems.

### H.1 SIMPSON'S RULE FOR AREA UNDER THE CURVE

Simpson's rule is a numerical integration technique that is widely used in calculating the area under the curve. It is simple and has a greater degree of accuracy than the trapezoidal rule. The Simpson's 1/3 rule is based on quadratic polynomial interpolation.

Figure H-1 shows a section of a curve and three ordinates erected to it at equally spaced intervals along the x-axis. Simpson's rule states that the area P'PQQ' is given approximately by the formula

$$\text{Area} = \frac{h}{3}(y_1 + 4y_2 + y_3) \tag{H-1}$$

If we reduce the step size  $h$ , the result becomes more accurate. The interval over which the integral is to be taken is divided into larger number of equal sub intervals as shown in Figure H-2.

We will divide the total area into four sections, namely P'PRR', R'RSS', S'STT', and T'TQQ'.

We shall write down the expression for each area and sum them up to obtain the total area P'PQQ'.

$$\text{Area of P'PRR}' = \frac{h}{3}(y_1 + 4y_2 + y_3) \tag{H-2}$$

$$\text{Area of R'RSS}' = \frac{h}{3}(y_3 + 4y_4 + y_5) \tag{H-3}$$

$$\text{Area of S'STT}' = \frac{h}{3}(y_5 + 4y_6 + y_7) \tag{H-4}$$

$$\text{Area of T'TQQ}' = \frac{h}{3}(y_7 + 4y_8 + y_9) \tag{H-5}$$

The total area is the sum of the areas P'PRR', R'RSS', S'STT', and T'TQQ'.

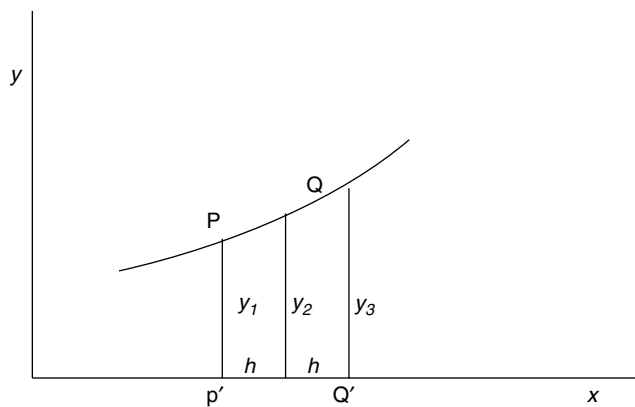


Figure H-1

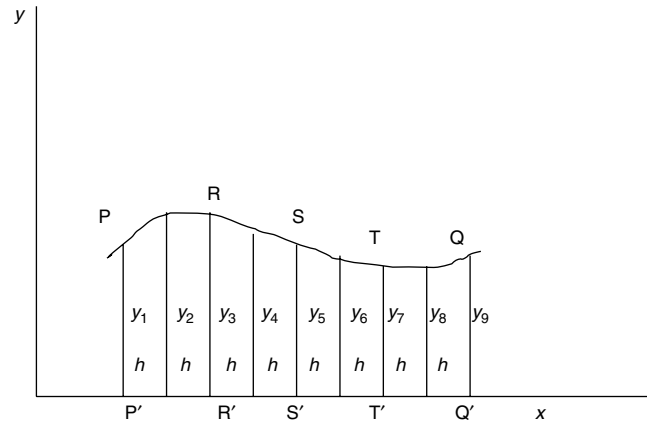


Figure H-2

$$\begin{aligned} \text{Total area} &= \frac{1}{3} h (y_1 + 4y_2 + y_3 + y_3 + 4y_4 + y_5 + y_5 + 4y_6 \\ &\quad + y_7 + y_7 + 4y_8 + y_9) \\ &= \frac{1}{3} h [y_1 + 4(y_2 + y_4 + y_6 + y_8) + 2(y_3 + y_5 + y_7) \\ &\quad + y_9] \end{aligned} \tag{H-6}$$

The Simpson's 1/3 rule for a quadratic integrated over two  $\Delta x$  intervals that are of uniform width or panel is

$$\begin{aligned} \text{Area} = I &= \int_a^b f(x) dx \\ &= \frac{h}{3}(y_1 + 4y_2 + 2y_3 + 4y_4 + 2y_5 + \dots \\ &\quad + 2y_{n-1} + 4y_n + y_{n+1}) + E \end{aligned} \tag{H-7}$$

= width  $\times$  average height

### SIMPSON'S 3/8 RULE

Simpson's 3/8 rule is derived by integrating a third-order polynomial interpolation formula. For a domain  $(a, b)$  divided into three intervals, it is expressed as

$$\begin{aligned} \text{Area} = I &= \int_a^b f(x) dx = \frac{3h}{8}(y_1 + 3y_2 + 3y_3 + 2y_4 + 3y_5 + \\ &\quad + 3y_6 + \dots + 2y_{n-2} + 3y_{n-1} + 3y_n + y_{n+1}) + E \end{aligned} \tag{H-8}$$

= width  $\times$  height

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### EXAMPLE H-1

A tracer experiment was carried out in a nozzle type reactor of volume  $V = 5.13\text{L}$  with liquid rate at  $2.9\text{L/min}$ . Table H-1 shows data for the exit age distribution  $E(\theta)$  against the dimensionless residence time  $\theta$ . Determine the area under the distribution curve.

**TABLE H-1**

$\theta$	$E(\theta)$	$\theta$	$E(\theta)$
0.000	0.000	1.243	0.403
0.113	0.308	1.356	0.355
0.226	0.995	1.469	0.313
0.339	0.876	1.582	0.275
0.452	0.786	1.695	0.237
0.565	0.720	1.808	0.213
0.678	0.663	1.921	0.171
0.791	0.606	2.034	0.142
0.904	0.545	2.147	0.123
1.017	0.497	2.260	0.109
1.130	0.450	2.373	0.095

(Source: A.K. Coker, Ph.D., *Study of Fast Reactions in Nozzle Type Reactors*, Aston Univ., Birmingham, UK, 1985.)

A computer program PROG7 has been developed to determine the area under the distribution curve from the residence time distribution function  $E(t)$  and expressed as follows:

$$\int_0^{\infty} E(t) dt = 1 \quad (\text{H-9})$$

The average time spent by material flowing at a rate  $q$  through a volume  $V$

$$\text{equals } \bar{t} = \frac{V}{q} \quad (\text{H-10})$$

We can also express Eq. (H-9) in the form of dimensionless time where

$$\theta = \frac{tq}{V} \quad (\text{H-11})$$

A computer program PROG7 has been developed to determine the area under the curve. Simpson's rule is also easy to use in Microsoft Excel spreadsheet. We can carry this out by entering the  $x$ -values in one column, the  $y$ -values in the next column. We then follow this procedure by an additional column containing the  $y$ -values multiplied by their appropriate constants (i.e., multiplied by 4 or 2, except the initial and final values). We sum the last column to obtain the value of the integral and multiply this by  $\Delta x/3$ .

## H.2 NON-LINEAR EQUATIONS

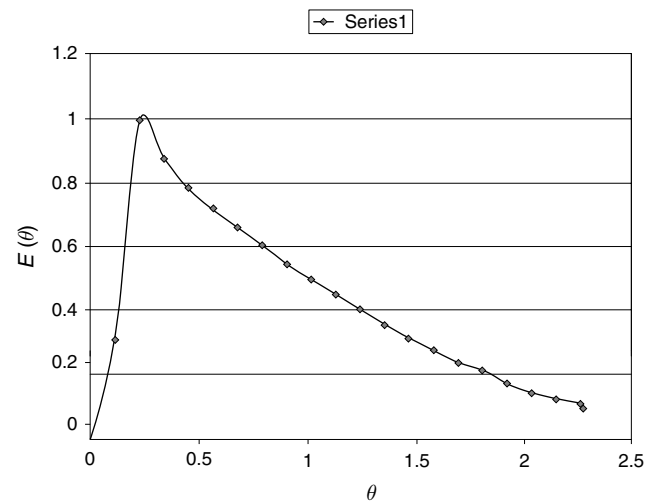
The Newton-Raphson's iterative method is a process for the determination of a real root of an equation  $f(x) = 0$ , given just one point close to the desired root (Figure H-4). If we let  $x_0$  represent the known approximate value of the root of  $f(x) = 0$ , and  $h$  be the difference between the true value  $\alpha$  and the approximate value, we have

$$\alpha = x_0 + h$$

and this becomes

$$\int_0^{\infty} E(\theta) d\theta = 1 \quad (\text{H-12})$$

Using the Excel spreadsheet program prog7a.xls or Fortran program PROG7, the area under the residence time distribution of the tracer response can be calculated. Table H-1 shows the computer results of the program, and Figure H-3 shows a residence time distribution from a tracer experiment studying the mixing characteristics of a nozzle type reactor that behaves non-ideally [1].



**Figure H-3** Residence time distribution to a tracer response.

From Taylor series,

$$f(x) = f(x_0) + hf'(x_0) + \frac{h^2}{2!}f''(x_0) + \dots + \frac{h^n}{n!}f^n(x_0) \quad (\text{H-13})$$

about  $x_0$ , gives

$$f(\alpha) = f(x_0 + h) = f(x_0) + hf'(x_0) + \frac{h^2}{2!}f''(\xi) \quad (\text{H-14})$$

where

$\xi = x_0 + \theta h$ ,  $0 < \theta < 1$ , lies between  $\alpha$  and  $x_0$ . Ignoring the remainder term and writing  $f(\alpha) = 0$ , we have

$$f(x_0) + hf'(x_0) \approx 0 \quad (\text{H-15})$$

so that

$$h \approx -\frac{f(x_0)}{f'(x_0)} \quad (\text{H-16})$$

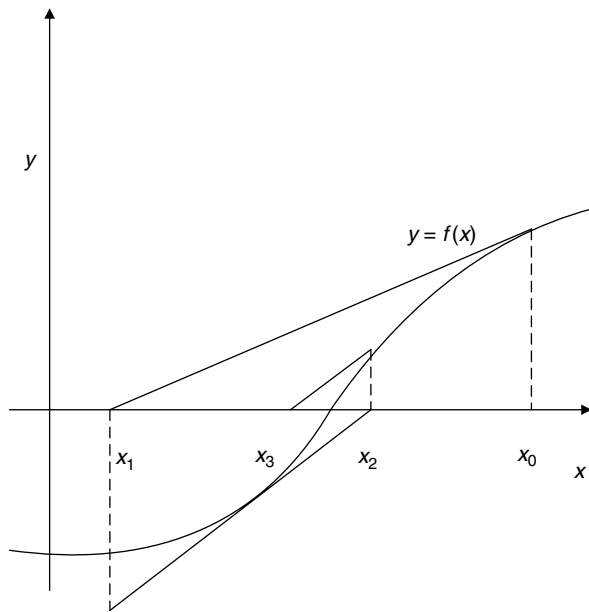


Figure H-4 Newton-Raphson's method.

Therefore, the next root that gives a better estimate than  $x_0$  is

$$x_1 = x_0 - \frac{f(x_0)}{f'(x_0)} \quad (\text{H-17})$$

Better approximations may be obtained by repetition (iteration) of the process. We may write this as

$$x_{n+1} = x_n - \frac{f(x_n)}{f'(x_n)} \quad (\text{H-18})$$

Each iteration provides the point at which the tangent at the original point cuts the  $x$ -axis as shown in Figure H-4. The equation of the tangent at the point  $[x_n, f(x_n)]$  is

$$y - f(x_n) = f'(x_n)(x - x_n) \quad (\text{H-19})$$

Therefore the point  $(x_{n+1}, 0)$  corresponds to

$$-f(x_n) = f'(x_n)(x_{n+1} - x_n) \quad (\text{H-20})$$

which gives

$$x_{n+1} = x_n - \frac{f(x_n)}{f'(x_n)} \quad (\text{H-21})$$

A developed computer program PROG6.FOR is used to solve non-linear (e.g., Colebrooke-White) equation using Newton-Raphson's method of iteration in Chapter 9.

### SOLUTION OF NON-LINEAR EQUATIONS

Consider a set of  $N$  non-linear equations of the form

$$\begin{aligned} F(x, y, \dots) &= 0 \\ G(x, y, \dots) &= 0 \end{aligned} \quad (\text{H-22})$$

where  $x, y, \dots$  are the roots of the  $N$  equations. These equations can be solved explicitly for the roots. If we consider some points

$(x_1, y_1)$  near the root of definition for the functions  $F, G$ , we can expand both functions by an  $N$ -dimensional Taylor series about the point  $(x_1, y_1)$  as

$$\begin{aligned} F(x, y, \dots) = 0 &= F(x_1, y_1, \dots) + \frac{\partial F}{\partial x} \Big|_0 (x - x_1) \\ &+ \frac{\partial F}{\partial y} \Big|_0 (y - y_1) + \dots \\ G(x, y, \dots) = 0 &= G(x_1, y_1, \dots) + \frac{\partial G}{\partial x} \Big|_0 (x - x_1) \\ &+ \frac{\partial G}{\partial y} \Big|_0 (y - y_1) + \dots \end{aligned} \quad (\text{H-23})$$

Truncating the series after the first-order derivative and rewriting in matrix form will yield

$$\begin{bmatrix} \frac{\partial F}{\partial x} \Big|_0 & \frac{\partial F}{\partial y} \Big|_0 & \dots \\ \frac{\partial G}{\partial x} \Big|_0 & \frac{\partial G}{\partial y} \Big|_0 & \dots \\ \vdots & \vdots & \ddots \end{bmatrix} \begin{bmatrix} x - x_1 \\ y - y_1 \\ \vdots \end{bmatrix} = \begin{bmatrix} F - F_0 \\ G - G_0 \\ \vdots \end{bmatrix} \quad (\text{H-24})$$

We can solve for the roots  $x, y, \dots$  which give  $F = G = \dots = 0$  as

$$\begin{bmatrix} x \\ y \\ \vdots \end{bmatrix} = \begin{bmatrix} x_1 \\ y_1 \\ \vdots \end{bmatrix} - \begin{bmatrix} \frac{\partial F}{\partial x} \Big|_0 & \frac{\partial F}{\partial y} \Big|_0 & \dots \\ \frac{\partial G}{\partial x} \Big|_0 & \frac{\partial G}{\partial y} \Big|_0 & \dots \\ \vdots & \vdots & \ddots \end{bmatrix}^{-1} \begin{bmatrix} F_0 \\ G_0 \\ \vdots \end{bmatrix} \quad (\text{H-25})$$

for  $N = 1$

Equation (H-25) becomes

$$x = x_1 - \frac{F_0}{\frac{\partial F}{\partial x} \Big|_0} \quad (\text{H-26})$$

This is Newton-Raphson's method for finding the roots of an equation.

When  $N = 2$

$$\begin{aligned} x &= x_1 - \frac{F_0 \frac{\partial G}{\partial x} \Big|_0 - G_0 \frac{\partial F}{\partial x} \Big|_0}{\frac{\partial F}{\partial x} \Big|_0 \cdot \frac{\partial G}{\partial y} \Big|_0 - \frac{\partial F}{\partial y} \Big|_0 \cdot \frac{\partial G}{\partial x} \Big|_0} \\ y &= y_1 - \frac{-F_0 \frac{\partial G}{\partial y} \Big|_0 + G_0 \frac{\partial F}{\partial y} \Big|_0}{\frac{\partial F}{\partial x} \Big|_0 \cdot \frac{\partial G}{\partial y} \Big|_0 - \frac{\partial F}{\partial y} \Big|_0 \cdot \frac{\partial G}{\partial x} \Big|_0} \end{aligned} \quad (\text{H-27})$$

Equation (H-27) is a two-dimensional generalization of Newton's method. This technique is often employed to solve large sets of non-linear algebraic equations. Care must be taken in choosing initial guess  $(x_1, y_1)$  quite close to the final roots, as the algorithm may diverge. A developed computer program PROG8 is used to solve non-linear equations as illustrated by the following example.

The computer program PROG8 can be used to solve any number of non-linear equations. The partial derivatives of the functions are estimated by the difference quotients when a variable is perturbed by an amount equal to a small value ( $\Delta$ ) used in the program to perturb the  $X$ -values. Table H-2 shows the computer results of Example H-2.

### H.3 SOLUTION OF SIMULTANEOUS, FIRST-ORDER, ORDINARY DIFFERENTIAL EQUATIONS

Analytical solutions to complex kinetic reactions in reactor systems are time-consuming and intractable. The designer must resort to

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**EXAMPLE H-2**

A pair of reactions  $A + B \xrightarrow{k_1} 2C$  and  $A + C \xrightarrow{k_2} D$  are conducted in a four-stage continuous flow stirred tank reactors (CFSTR) with  $C_{A0} = 0.9 \text{ mol/m}^3$ ,  $C_{B0} = 0.3 \text{ mol/m}^3$ , and  $C_{C0} = C_{D0} = 0 \text{ mol/m}^3$ . The residence time in each stage is 10 min. Determine the exit concentrations of A and B in the four CFSTRs. The rate expressions are

$(-r_A) = k_1 C_A C_B + k_2 C_A C_C$  and  $(-r_B) = k_1 C_A C_B \text{ mol/m}^3 \text{ min}$  where

$$k_1 = 0.3 \text{ m}^3/\text{mol min}$$

$$k_2 = 0.15 \text{ m}^3/\text{mol min}.$$

*Solution*

Figure H-5 shows a battery of CFSTR with  $C_{A0} = 0.9 \text{ mol/m}^3$  and  $C_{B0} = 0.3 \text{ mol/m}^3$  in the first tank and where,  $V_1 = V_2 = V_3 = V_4 = V_R$ ,  $u = \text{volumetric flow rate}$ , and the residence time,  $\bar{t} = V_R/u = 10 \text{ min}$ .

*General mass balance*

Input by flow = output by flow + disappearance by reaction

+ accumulation

Assuming that the operation is at steady state and, therefore, accumulation = 0

Mass balance on first CFSTR

The material balance on species A is:

$$u C_{A0} = u C_{A1} + (k_1 C_{A1} C_{B1} + k_2 C_{A1} C_C) V_R \quad (\text{H-28})$$

The stoichiometry between species A, B, and C is

$$C_C = 3(C_{B0} - C_B) - (C_{A0} - C_A)$$

$$= 0.9 - 3C_B - 0.9 + C_A$$

$$C_C = C_A - 3C_B \quad (\text{H-29})$$

Substituting Eq. (H-29) into Eq. (H-28) gives

$$C_{A0} = C_{A1} + C_{A1} \bar{t} [k_1 C_{B1} + k_2 (C_{A1} - 3C_{B1})]$$

or

$$0.9 = C_{A1} + 3C_{A1} C_{B1} + 1.5 C_{A1} (C_{A1} - 3C_{B1}) \quad (\text{H-30})$$

Material balance on species B is

$$u C_{B0} = u C_{B1} + k_1 C_{A1} C_{B1} V_R \quad (\text{H-31})$$

or

$$0.3 = C_{B1} + 3C_{A1} C_{B1} \quad (\text{H-32})$$

Second CFSTR Material balance on species A is

$$u C_{A1} = u C_{A2} + [k_1 C_{A2} C_{B2} + k_2 C_{A2} (C_{A2} - 3C_{B2})] V_R \quad (\text{H-33})$$

or

$$C_{A1} = C_{A2} + 10[0.3 C_{A2} C_{B2} + 0.15 C_{A2} (C_{A2} - 3C_{B2})] \quad (\text{H-34})$$

Material balance on species B is

$$u C_{B1} = u C_{B2} + k_1 C_{A2} C_{B2} V_R \quad (\text{H-35})$$

or

$$C_{B1} = C_{B2} + 3C_{A2} C_{B2} \quad (\text{H-36})$$

Rearranging Eq (H-35) and (H-36) yields

$$C_{A2} + 3C_{A2} C_{B2} + 1.5C_{A2} (C_{A2} - 3C_{B2}) = C_{A1}$$

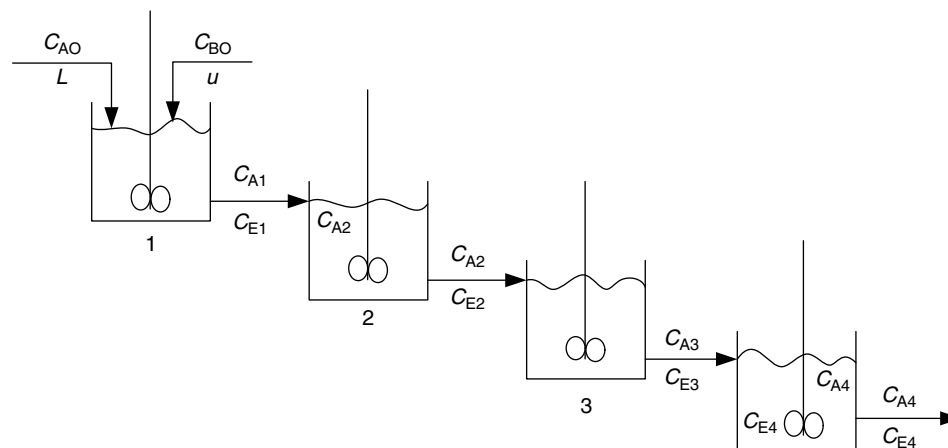
$$C_{B2} + 3C_{A2} C_{B2} = C_{B1} \quad (\text{H-37})$$

Third CFSTR

The material balances on species A and B are

$$C_{A3} + 3C_{A3} C_{B3} + 1.5C_{A3} (C_{A3} - 3C_{B3}) = C_{A2}$$

$$C_{B3} + 3C_{A3} C_{B3} = C_{B2} \quad (\text{H-38})$$



**Figure H-5** A battery of CFSTR.

(continued)

**EXAMPLE H-2** —(continued)

## Fourth CFSTR

The material balances on species A and B are

$$\begin{aligned} C_{A4} + 3C_{A4}C_{B4} + 1.5C_{A4}(C_{A4} - 3C_{B4}) &= C_{A3} \\ C_{B4} + 3C_{A4}C_{B4} &= C_{B3} \end{aligned} \quad (\text{H-39})$$

These are eight non-linear equations involving the material balances of species A and B in the four stirred tank reactors. Rearranging these equations yields the following:

$$\begin{aligned} 1.5C_{A1}^2 - 1.5C_{A1}C_{B1} + C_{A1} - 0.9 &= 0 \\ 3C_{A1}C_{B1} + C_{B1} - 0.3 &= 0 \\ 1.5C_{A2}^2 - 1.5C_{A2}C_{B2} + C_{A2} - C_{A1} &= 0 \\ 3C_{A2}C_{B2} + C_{B2} - C_{B1} &= 0 \\ 1.5C_{A3}^2 - 1.5C_{A3}C_{B3} + C_{A3} - C_{A2} &= 0 \\ 3C_{A3}C_{B3} + C_{B3} - C_{B2} &= 0 \\ 1.5C_{A4}^2 - 1.5C_{A4}C_{B4} + C_{A4} - C_{A3} &= 0 \\ 3C_{A4}C_{B4} + C_{B4} - C_{B3} &= 0 \end{aligned} \quad (\text{H-40})$$

A computer program PROG8 was developed using the Newton-Raphson's method to determine the outlet concentration of species A and B from the four stirred tank reactors. The eight equations (Eqs H-40) are supplied as functions in the subroutine of PROG8 as

$$\begin{aligned} F(1) &= 1.5 * X(1) * X(1) - 1.5 * X(1) * X(2) + X(1) - 0.9 \\ F(2) &= 3.0 * X(1) * X(2) + X(2) - 0.3 \end{aligned}$$

$$F(3) = 1.5 * X(3) * X(3) - 1.5 * X(3) * X(4) + X(3) - X(1)$$

$$F(4) = 3.0 * X(3) * X(4) + X(4) - X(2)$$

$$F(5) = 1.5 * X(5) * X(5) - 1.5 * X(5) * X(6) + X(5) - X(3)$$

$$F(6) = 3.0 * X(5) * X(6) + X(6) - X(4)$$

$$F(7) = 1.5 * X(7) * X(7) - 1.5 * X(7) * X(8) + X(7) - X(5)$$

$$F(8) = 3.0 * X(7) * X(8) + X(8) - X(6) \quad (\text{H-41})$$

where

$$\begin{aligned} C_{A1} &= X(1), C_{B1} = X(2), C_{A2} = X(3), C_{B2} = X(4) \\ C_{A3} &= X(5), C_{B3} = X(6), C_{A4} = X(7), C_{B4} = X(8). \end{aligned}$$

The exit concentrations of species A and B from the computer results and the initial guesses of

$$C_{A1} = 0.1, C_{B1} = 0.1, C_{A2} = 0.1, C_{B2} = 0.1, C_{A3} = 0.1, C_{B3} = 0.1, C_{A4} = 0.1, C_{B4} = 0.1, \text{ are as follows.}$$

$$\begin{aligned} C_{A1} &= X(1) = 0.54599 & C_{B1} &= X(2) = 0.11372 \\ C_{A2} &= X(3) = 0.3703 & C_{B2} &= X(4) = 0.05386 \\ C_{A3} &= X(5) = 0.2718 & C_{B3} &= X(6) = 0.02958 \\ C_{A4} &= X(7) = 0.21107 & C_{B4} &= X(8) = 0.01792. \end{aligned}$$

**TABLE H-2 Newton Method For Solving Non-linear Equations**

## Initial roots

$$\begin{aligned} X(1) &= 0.1000 \\ X(2) &= 0.1000 \\ X(3) &= 0.1000 \\ X(4) &= 0.1000 \\ X(5) &= 0.1000 \\ X(6) &= 0.1000 \\ X(7) &= 0.1000 \\ X(8) &= 0.1000 \end{aligned}$$

## Final roots

$$\begin{aligned} X(1) &= 0.54599 \\ X(2) &= 0.11372 \\ X(3) &= 0.37030 \\ X(4) &= 0.05386 \\ X(5) &= 0.27180 \\ X(6) &= 0.02958 \\ X(7) &= 0.21107 \\ X(8) &= 0.01792 \end{aligned}$$

numerical techniques with the aid of a computer for his or her solutions. The reactions taking place in batch and piston flow reactions involve a set of simultaneous, first-order, ordinary differential equations. Several numerical methods have been used for solving sets of equations, and the most popular method is the Runge-Kutta fourth order. The Runge-Kutta is a powerful integration technique that can be easily implemented on a personal computer. The only drawback is its instability if the step size is too large. In a set of equations, the Runge-Kutta algorithm uses the same step size for

each member of the set of equations. This causes practical problems if the set is *stiff* where some members of these equations have characteristic times much smaller than other members of the equations. An example is the free-radical kinetics reaction, which has rates that may differ by three orders of magnitude.

In general, a system of  $n$ th first-order equations will be of the form

$$\frac{dy_i}{dx} = f_i(x, y_0, y_1, y_2, \dots, y_{n-1}), \quad i = 0, 1, 2, 3, \dots, n \quad (\text{H-42})$$

with  $n$  initial conditions  $y_i(X_0) = A_i, \quad i = 0, 1, 2, \dots, n$

Consider the system of two equations:

$$\frac{dy}{dx} = f(x, y, z)y(x_0) = y_0 \quad (\text{H-43})$$

$$\frac{dz}{dx} = g(x, y, z)z(x_0) = z_0 \quad (\text{H-44})$$

We may advance the solution of  $y$  and  $z$  to new values at  $x_1 = x_0 + h$  using any of the one-step or Runge-Kutta methods.

In general, our solutions will be advanced using expressions of the form

$$y(x_1) = y(x_0) + K \quad (\text{H-45})$$

$$z(x_1) = z(x_0) + L \quad (\text{H-46})$$

where the nature of  $K$  or  $L$  depends on the method being applied. For the Runge-Kutta fourth order

$$K = \frac{K_1 + 2K_2 + 2K_3 + K_4}{6} \quad (\text{H-47})$$

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and

$$L = \frac{L_1 + 2L_2 + 2L_3 + L_4}{6} \quad (\text{H-48})$$

where

$$K_1 = hf(x_0, y_0, z_0) \quad (\text{H-49})$$

$$L_1 = hg(x_0, y_0, z_0) \quad (\text{H-50})$$

$$K_2 = hf\left(x_0 + \frac{1}{2}h, y_0 + \frac{1}{2}K_1, z_0 + \frac{1}{2}L_1\right) \quad (\text{H-51})$$

$$L_2 = hg\left(x_0 + \frac{1}{2}h, y_0 + \frac{1}{2}K_1, z_0 + \frac{1}{2}L_1\right) \quad (\text{H-52})$$

$$K_3 = hf\left(x_0 + \frac{1}{2}h, y_0 + \frac{1}{2}K_2, z_0 + \frac{1}{2}L_2\right) \quad (\text{H-53})$$

$$L_3 = hg\left(x_0 + \frac{1}{2}h, y_0 + \frac{1}{2}K_2, z_0 + \frac{1}{2}L_2\right) \quad (\text{H-54})$$

$$K_4 = hf(x_0 + h, y_0 + K_3, z_0 + L_3) \quad (\text{H-55})$$

$$L_4 = hg(x_0 + h, y_0 + K_3, z_0 + L_3) \quad (\text{H-56})$$

### H.4 EXTENSION OF RUNGE-KUTTA METHODS RUNGE-KUTTA-GILL METHOD

The Runge-Kutta-Gill method is the most widely used single-step method for solving ordinary differential equations. For the differential equation

$$\frac{dy}{dx} = f(x, y), y(x_n) = y_n \quad (\text{H-57})$$

$$y_{n+1} = y_n + \frac{1}{6} \left[ k_1 + 2 \left( 1 - \frac{1}{\sqrt{2}} \right) k_2 + 2 \left( 1 + \frac{1}{\sqrt{2}} \right) k_3 + k_4 \right] + O(h^5) \quad (\text{H-58})$$

where

$$k_1 = hf(x_i, y_i)$$

$$k_2 = hf\left(x_i + \frac{h}{2}, y_i + \frac{1}{2}k_1\right)$$

$$k_3 = hf\left(x_i + \frac{h}{2}, y_i + \left[ \frac{-1}{2} + \frac{1}{\sqrt{2}} \right] k_1 + \left[ 1 - \frac{1}{\sqrt{2}} \right] k_2\right)$$

$$k_4 = hf\left(x_i + h, y_i - \frac{1}{\sqrt{2}}k_2 + \left[ 1 + \frac{1}{\sqrt{2}} \right] k_3\right) \quad (\text{H-59})$$

### THE RUNGE-KUTTA-MERSON METHOD

The Runge-Kutta-Merson method outlines a process for deciding the step size for better predetermined accuracy. For this method, five functions are evaluated at every step. The algorithm is

$$k_1 = hf(x_i, y_i)$$

$$k_2 = hf\left(x_i + \frac{h}{3}, y_i + \frac{k_1}{3}\right)$$

$$k_3 = hf\left(x_i + \frac{h}{3}, y_i + \frac{k_1}{6} + \frac{k_2}{6}\right)$$

$$k_4 = hf\left(x_i + \frac{h}{2}, y_i + \frac{k_1}{8} + \frac{3k_3}{8}\right)$$

$$k_5 = hf\left(x_i + h, y_i + \frac{k_1}{2} - \frac{3k_3}{2} + 2k_4\right)$$

$$y_{n+1} = y_n + \frac{1}{6}(k_1 + 4k_4 + k_5) + O(h^5) \quad (\text{H-60})$$

We can estimate the local error from a weighted sum of the individual estimate.

$$E = \frac{1}{30}(2k_1 - 9k_3 + 8k_4 - k_5) \quad (\text{H-61})$$

The following Example H-3 illustrates the use of Runge-Kutta fourth order with the Excel spreadsheet.

### H.5 PARTIAL DIFFERENTIAL EQUATION

If two or more independent variables are involved in a differential equation, we can express the differential equation as partial differential equation (PDE).

We shall consider the second-order equation (PDE) of the form

$$A \frac{\partial^2 u}{\partial x^2} + B \frac{\partial^2 u}{\partial x \partial y} + C \frac{\partial^2 u}{\partial y^2} + D \left( x, y, u, \frac{\partial u}{\partial x}, \frac{\partial u}{\partial y} \right) = 0 \quad (\text{H-65})$$

where the coefficients  $A$ ,  $B$ ,  $C$ , and  $D$  are functions of  $x$ ,  $y$ , and  $u$ ;  $x$  and  $y$  are the independent variables and  $u$  is the dependent variable. We can classify Eq. (H-65) with respect to the sign of the discriminant  $\Delta = (B^2 - 4AC)$ . The equation is elliptical if  $\Delta < 0$ , hyperbolic if  $\Delta > 0$ , and parabolic type if  $\Delta = 0$ .

#### ELLIPTICAL EQUATION

$$\frac{\partial^2 u}{\partial x^2} + \frac{\partial^2 u}{\partial y^2} = -u \quad (\text{H-66})$$

and the Laplace equation

$$\frac{\partial^2 u}{\partial x^2} + \frac{\partial^2 u}{\partial y^2} = 0 \quad (\text{H-67})$$

The coefficients  $A = C = 1$ ,  $B = 0$  and  $B^2 - 4AC = -4$  are examples of elliptical equation.

#### HYPERBOLIC EQUATION

The wave equation

$$\frac{\partial^2 u}{\partial t^2} = \frac{Tg}{w} \frac{\partial^2 u}{\partial x^2} \quad (\text{H-68})$$

is a hyperbolic type where the coefficients  $A = 1$ ,  $B = 0$ ,  $C = -1$  and  $B^2 - 4AC = 4$

#### PARABOLIC EQUATION

The heat conduction equation

$$\frac{\partial u}{\partial t} = \frac{k}{\rho c} \frac{\partial^2 u}{\partial x^2} \quad (\text{H-69})$$

is a parabolic type where the coefficients  $A = 0$ ,  $B = 0$ ,  $C = 1$  and  $B^2 - 4AC = 0$ .

A method for solving the above partial differential equations is to replace the derivatives by difference quotients; that is, converting the equation to a difference equation. We can then write the differ-

ence equation that corresponds to each point at the intersections (nodes) of a grid work that subdivides the region of interest at which the function values are known. Solving these equations

### EXAMPLE H-3

Consider the dynamic response of component A in a CFSTR undergoing a first-order reaction represented by

$$(-r_A) = kC_A \left( \frac{\text{mol}}{\text{dm}^3 \text{ min}} \right)$$

The rate constant decay is

$$k = k_0 - at^2 \text{ (min}^{-1}\text{)}$$

The first-order differential equation from the mass balance is:

$$\frac{dC_A}{dt} = \frac{u}{V_R} C_{A0} - \left( \frac{u}{V_R} + k_0 - at^2 \right) C_A \quad (\text{H-62})$$

Spreadsheet programming: The Excel program (Prog8a.xls) is used to create numerical solutions using the fourth-order Runge-Kutta by rearranging the above equation to yield

$$\Delta C_A = C_A - C_{A0} = \left[ \frac{uC_{A0}}{V_R} - \left( \frac{u}{V_R} + k_0 - at^2 \right) C_A \right] \Delta t \quad (\text{H-63})$$

The transient response concentration  $C_A$  is

$$C_A = C_{A0} + \left[ \frac{uC_{A0}}{V_R} - \left( \frac{u}{V_R} + k_0 - at^2 \right) C_A \right] \Delta t \quad (\text{H-64})$$

Figure H-6 shows the spreadsheet snap shot of the numerical Runge-Kutta method. Further details are given by Coker, A.K. (*Hydroc. Proc.*, Dec 2004, pp. 77-85).

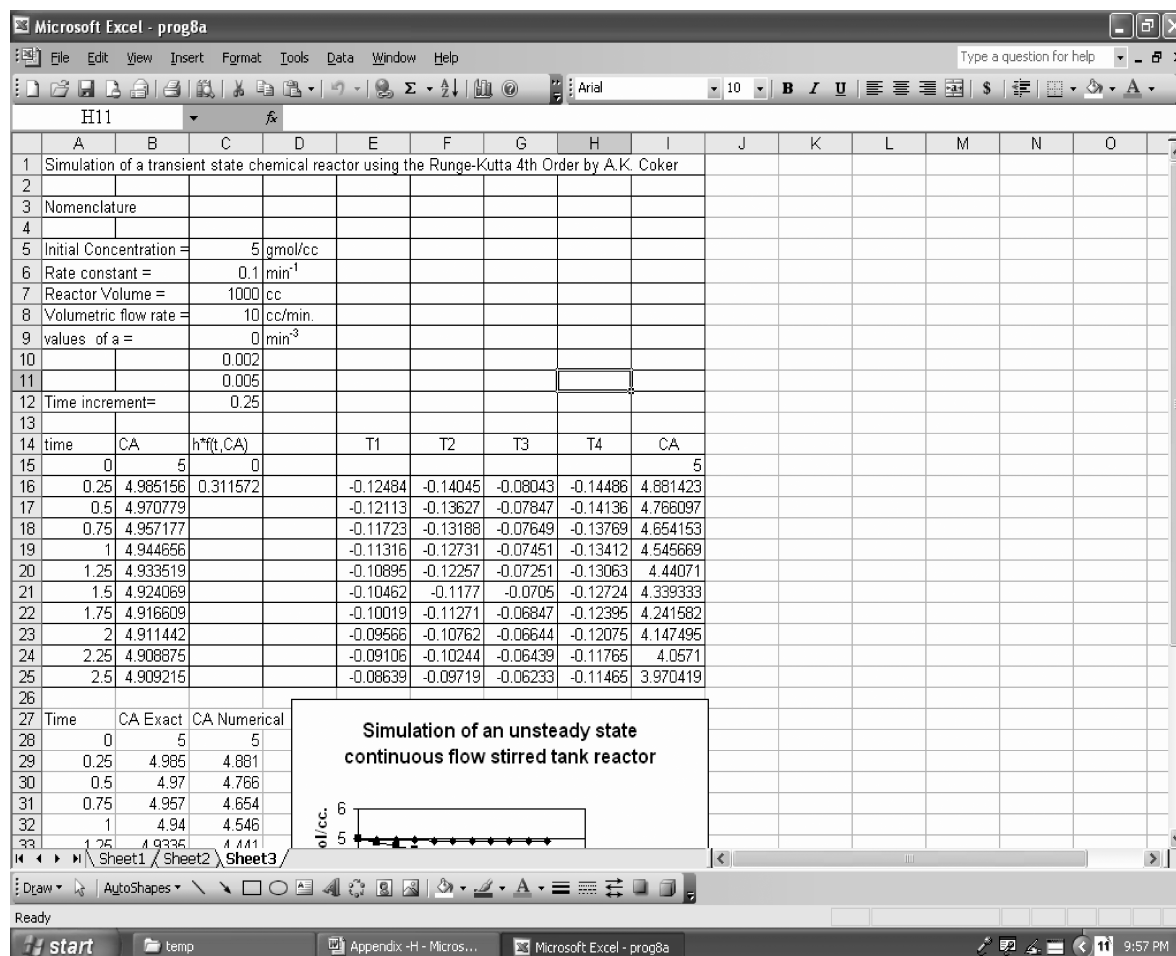


Figure H-6 Simulation of CFSTR reaction with the Excel program.

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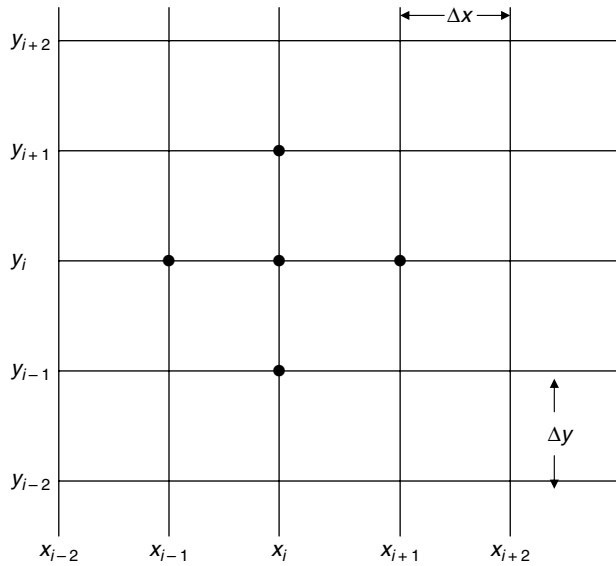


Figure H-7

simultaneously gives values for the function at each node that approximates the true values.

Let  $h = \Delta x$  equal spacing of grid work in the  $x$  - direction as shown in the Figure H-7.

From Taylor series,

$$f(x_n + h) = f(x_n) + f'(x_n)h + \frac{f''(x_n)h^2}{2} + \frac{f'''(x_n)h^3}{6} + \frac{f''''(x_n)h^4}{24} + \dots \text{ for } x_n < \xi_1 < x_n + h \quad (\text{H-70})$$

and

$$f(x_n + h) = f(x_n) - f'(x_n)h + \frac{f''(x_n)h^2}{2} - \frac{f'''(x_n)h^3}{6} + \frac{f''''(x_n)h^4}{24} + \dots \text{ for } x_n - h < \xi_2 < x_n \quad (\text{H-71})$$

It follows that

$$f(x_n + h) + f(x_n - h) = 2f(x_n) + f''(x_n)h^2 + \frac{f''''(\xi)h^4}{12} \quad (\text{H-72})$$

or

$$f''(x_n) + \frac{f''''(\xi)h^2}{12} = \frac{f(x_n + h) - 2f(x_n) + f(x_n - h)}{h^2} \text{ for } x_n - h < \xi < x_n + h \quad (\text{H-73})$$

Using the subscript notation, we have

$$f''(x_n) + O(h^2) = \frac{f_{n+1} - 2f_n + f_{n-1}}{h^2} \quad (\text{H-74})$$

where the subscripts of  $f$  indicate the  $x$ -values at which it is evaluated. The order relation  $O(h^2)$  shows that error approaches proportionality to  $h^2$  as  $h \rightarrow 0$ .

Similarly, the first derivative is approximated to

$$f(x_n + h) - f(x_n - h) = 2f'(x_n)h + O(h^2) \quad (\text{H-75})$$

or

$$f'(x_n) = \frac{f(x_n + h) - f(x_n - h)}{2h} \quad (\text{H-76})$$

$$= \frac{f_{n+1} - f_{n-1}}{2h} \quad (\text{H-77})$$

The first derivative could also be approximated by the forward or backward difference, but would have an error of  $O(h)$ . The central difference approximation gives the more accurate approximation.

When  $f$  is a function of both  $x$  and  $y$ , we can obtain the second partial derivative with respect to  $x$ ,  $\frac{\partial^2 u}{\partial x^2}$ , by holding  $y$  constant and evaluating the function at three points where  $x$  equals  $x_n$ ,  $x_n + h$ , and  $x_n - h$ . Correspondingly, the partial derivative  $\frac{\partial^2 u}{\partial y^2}$  is determined by holding  $x$  constant.

Consider the Laplace equation on a region in the  $xy$  plane. We subdivide the region with equispaced lines parallel to the  $x$ - and  $y$ -axes. Consider the region near  $(x_i, y_i)$ .

$$\nabla^2 u = \frac{\partial^2 u}{\partial x^2} + \frac{\partial^2 u}{\partial y^2} = 0 \quad (\text{H-78})$$

We can replace the derivatives by difference quotients which approximate the derivatives at point  $(x_i, y_i)$ . Then we have

$$\nabla^2 u(x_i, y_i) = \frac{u(x_{i+1}, y_i) - 2u(x_i, y_i) + u(x_{i-1}, y_i)}{\Delta x^2} + \frac{u(x_i, y_{i+1}) - 2u(x_i, y_i) + u(x_i, y_{i-1})}{\Delta y^2} = 0 \quad (\text{H-79})$$

or

$$\nabla^2 u_{i,j} = \frac{u_{i+1,j} - 2u_{i,j} + u_{i-1,j}}{(\Delta x)^2} + \frac{u_{i,j+1} - 2u_{i,j} + u_{i,j-1}}{(\Delta y)^2} = 0 \quad (\text{H-80})$$

If we let  $\Delta x = \Delta y = h$ , the PDE becomes

$$\nabla^2 u_{i,j} = \frac{1}{h^2} (u_{i+1,j} + u_{i-1,j} + u_{i,j+1} + u_{i,j-1} - 4u_{i,j}) = 0 \quad (\text{H-81})$$

This is known as the standard five-point formula, as five points are involved in the relationship of Eq. (H-81) which points to the right, left, above, and below the central point  $(x_i, y_i)$ . We can write Eq. (H-81) as

$$u_{i,j} = \frac{1}{4} (u_{i+1,j} + u_{i-1,j} + u_{i,j+1} + u_{i,j-1}) \quad (\text{H-82})$$



Instead of Eq. (H-82), we may also use the formula

$$u_{i,j} = \frac{1}{4} (u_{i-1,j-1} + u_{i+1,j-1} + u_{i+1,j+1} + u_{i-1,j+1}) \quad (\text{H-83})$$

Therefore, the general procedure is to approximate the PDE by a finite difference transformation and then to obtain the solution at the mesh points, using the finite difference approximations. Other numerical methods of solution are the implicit Crank–Nicolson method or the alternating direction implicit scheme (ADI) by Peaceman and Rachford. Details of these methods are illustrated in Numerical analysis texts.

## H.6 THE EXPLICIT METHOD

The explicit method divides space and time into discrete uniform subintervals and replaces both time and space derivatives by finite difference approximations, permitting one to easily compute values of the function at a time  $\Delta t$  after the initial time. These values are then used to compute a second set of values and the process is repeated. An approach to solving parabolic partial differential equations by a numerical method is to replace the partial derivatives by finite-difference approximations. An example is the one-dimensional heat flow equation.

$$\frac{\partial^2 u}{\partial x^2} = \frac{c\rho}{k} \frac{\partial u}{\partial t} \quad (\text{H-84})$$

We can use the relations

$$\frac{\partial^2 u}{\partial x^2} \Big|_{x=x_i, t=t_j} = \frac{u_{i+1}^j - 2u_i^j + u_{i-1}^j}{(\Delta x)^2} + O(\Delta x)^2 \quad (\text{H-85})$$

and

$$\frac{\partial u}{\partial t} \Big|_{x=x_i, t=t_j} = \frac{u_i^{j+1} - u_i^j}{\Delta t} + O(\Delta t) \quad (\text{H-86})$$

The subscripts are used to denote the position and superscripts for time.

Substituting Eqs (H-85) and (H-86) into Eq. (H-84) and solving for  $u_i^{j+1}$  gives the equation for the forward-difference method:

$$u_i^{j+1} = \frac{k\Delta t}{c\rho(\Delta x)^2} (u_{i+1}^j - u_{i-1}^j) + \left(1 - \frac{2k\Delta t}{c\rho(\Delta x)^2}\right) u_i^j \quad (\text{H-87})$$

Solving for  $u_i^{j+1}$  in terms of the temperatures at time  $t_j$  in Eq. (H-87) for a parabolic partial-differential equation involves subdividing the length into uniform subintervals and applying the finite-difference approximation to Eq. (H-84) at each point where  $u$  is not known. Eq. (H-87) then gives the values of  $u$  at each interior point at  $t = t_1$  since the values at  $t = t_0$  are given by the initial conditions. It can be used to get values at  $t_2$  using the values at  $t_1$  as initial conditions, so the solution can be stepped forward in time. At the end points, the boundary conditions will determine  $u$ .

The relative size of the time and distance steps,  $\Delta t$  and  $\Delta x$ , affects Eq. (H-87). If the ratio of  $\Delta t/(\Delta x)^2$  is chosen so that  $k\Delta t/c\rho(\Delta x)^2 = \frac{1}{2}$ , the equation is simplified in that the last term vanishes and we have

$$u_i^{j+1} = \frac{1}{2}(u_{i+1}^j + u_{i-1}^j) \quad (\text{H-88})$$

If the value  $k\Delta t/c\rho(\Delta x)^2$  is chosen as less than one-half, there will be improved accuracy (limited by the errors dependent on the size of  $\Delta x$ ). If the value is chosen greater than one-half, which would reduce the number of calculations required to advance the solution through a given interval of time, the phenomenon of instability sets in. An example is used to illustrate the explicit method.

## H.7 INITIAL VALUE METHODS

Another method for solving boundary value problems is to treat them like initial value problems. Since a second-order equation can be reduced to two first-order equations, two initial conditions are required. One condition will be known at a boundary: simply assume a value for the other dependent variable at that same boundary, integrate to the other side, and check if the required boundary condition is satisfied. If not, change the initial value and repeat the integration. The result of this method depends upon the skill with which the iterations are employed in the program.

## FINITE DIFFERENCE METHOD IN EXCEL

The Microsoft Excel spreadsheet can be used to program the finite difference method and use the “Calculation” feature to handle the circular reference. First, turn off the iteration, prepare the spreadsheet, and then turn the calculation back on. Whether this converges depends upon the initial guess.

Consider a reaction and diffusion in a flat layer with a first-order reaction represented by

$$\frac{d}{dx} \left( D \frac{dc}{dx} \right) = kc, \text{ with boundary conditions } \frac{dc}{dx}(0) = 0, \quad c(R) = c_0 \quad (\text{H-89})$$

where

$D$  = diffusivity  
 $c$  = concentration  
 $x$  = position (distance).

The idea in the finite difference method is that the differential equation, valid for all  $x$  positions, is replaced by a set of equations representing the equation only at the grid points. Using the finite difference method as derived above, the equation at the grid point is

$$D \frac{c_{i+1} - 2c_i + c_{i-1}}{\Delta x^2} = kc_i, \text{ where } c_i = c(x_i) \quad (\text{H-90})$$

Re-arranging Eq. (H-90) to the following form gives

$$c_i = \frac{c_{i+1} + c_{i-1}}{(2 + k\Delta x^2/D)} \quad (\text{H-91})$$

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Identify the cells (B1, C1, and D1) in the spreadsheet with the value of concentration at a node  $i$  as shown below.

A1	B1	C1	D
$k\Delta x^2/D$	$c_{i-1}$	$c_i$	$c_{i+1}$

Put the value of  $k\Delta x^2/D$  in cell A1. The equation for cell C1 is represented by Eq. (H-92) as

$$= (D1 + B1)/(2 + \$A\$1) \quad (\text{H-92})$$

Next, copy this equation over a series of cells that correspond to the number of grid points. For the first and last cell (grid point) use a different equation appropriate to the boundary condition. Then turn on the iteration feature to get the solution.

The next step is to resolve the problem using more grid point and a smaller  $\Delta x$ . This entails that the spreadsheet must be programmed, which gives an indication of whether the answer changes much as the mesh is refined. This ensures that the problem is accurately solved.

### H.8 FINITE DIFFERENCE METHOD FOR ELLIPTIC EQUATIONS

Consider the heat condition equation with a heat generation term as:

$$k \left( \frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} \right) = Q \quad (\text{H-93})$$

#### EXAMPLE H-4

A large flat steel plate is 2 cm thick. If the initial temperatures ( $^{\circ}\text{C}$ ) within the plate are given, as a function of the distance from one face, by the equations

$$\begin{aligned} u &= 100x & \text{for } 0 \leq x \leq 1 \\ u &= 100(2-x) & \text{for } 1 \leq x \leq 2 \end{aligned}$$

find the temperatures as a function of  $x$  and  $t$  if both faces are maintained at  $0^{\circ}\text{C}$  [3].

Data:

$$k = 0.13 \text{ cal/s cm } ^{\circ}\text{C}$$

$$c = 0.11 \text{ cal/g } ^{\circ}\text{C}$$

$$\rho = 7.8 \text{ g/cm}^3$$

#### Solution

since the plate is large, the lateral flow of heat relative to the flow perpendicular to the faces can be neglected, and therefore Eq. (H-84) is used for heat flow in one direction. In order to use Eq. (H-88) as an approximation to the physical problem, we subdivide the total thickness into an integral number of spaces.

If we use  $\Delta x = 0.25$ , this gives eight subdivisions. From Eq. (H-88),  $\Delta t$  is fixed by the relation

$$\frac{k\Delta t}{c\rho(\Delta x)^2} = \frac{1}{2}$$

The finite difference form of Eq. (H-93) is solved on a worksheet by replacing the derivatives with central differences centered on grid point  $(i, j)$ .

$$\frac{T_{i+1,j} - 2T_{i,j} + T_{i-1,j}}{\Delta x^2} + \frac{T_{i,j+1} - 2T_{i,j} + T_{i,j-1}}{\Delta y^2} = \frac{Q}{k} \quad (\text{H-94})$$

where  $T_{i,j}$  is the temperature at the  $i$ th location in the  $x$ -direction and the  $j$ th location in the  $y$ -direction. Assuming that the grid spacing  $\Delta x = \Delta y$ , Eq. (H-94) is rearranged as

$$T_{i,j} = \frac{T_{i+1,j} + T_{i-1,j} + T_{i,j+1} + T_{i,j-1}}{4} - \Delta x^2 \frac{Q}{k} \quad (\text{H-95})$$

The spreadsheet is then arranged as shown below:

A4 - $\Delta x^2 Q/k$		C4 - $T_{i,j-1}$	
	B5 - $T_{i-1,j}$	C5 - $T_{i,j}$	D5 - $T_{i+1,j}$
		C6 - $T_{i,j+1}$	

When the value of  $\Delta x^2 Q/k$  is placed in cell A4, the equation for cell C5 is:

$$= (D5 + B5 + C6 + C4)/4 - \$A\$4 \quad (\text{H-96})$$

In the worksheet, the boundaries of the problem are set with the fixed or derivative values of the boundary conditions, and the interior points are set with Eq. (H-96). Then copy this for every internal grid point, set the boundary equations, and turn on the iteration feature to obtain the solution. This is further carried out again with a finer mesh to assess the accuracy. If the heat of generation term depends upon temperature, it is easy to include that complication just by inserting the formula in place of  $\$A\$4$ .

$$\Delta t = \frac{(0.11)(7.8)(0.25)^2}{(2)(0.13)} = 0.206 \text{ s}$$

The boundary conditions are

$$u(0, t) = 0 \quad u(2, t) = 0$$

The initial conditions are

$$\begin{aligned} u(x, 0) &= 100x & \text{for } 0 \leq x \leq 1 \\ u(x, 0) &= 100(2-x) & \text{for } 1 \leq x \leq 2 \end{aligned}$$

The computer program PROG9 uses the simple algorithm of Eq. (H-88), which indicates that at each interior point the temperature at any point at the end of a time step is just the arithmetic average of the temperatures at the adjacent points at the beginning of that time step. The end temperatures are given by the boundary conditions. Because the temperatures are symmetrical on either side of the center line, we calculate only for  $x \leq 1.0$ . The temperature at  $x = 1.25$  is the same as at  $x = 0.75$ . Table H-3 gives the results of the program.

(continued)

**EXAMPLE H-4**—(continued)

**TABLE H-3** Potential Values in One Dimension by Explicit Method

FOR X = 0.0 TO X=10.0 WITH DELTA X OF 1.000					
AT T= 0.000					
20.000					
FOR X= 0.0 TO X=10.0 WITH DELTA X OF 1.000					
AT T= 0.000					
20.000					
FOR X= 0.0 TO X=10.0 WITH DELTA X OF 1.000					
AT T= 0.000					
20.000					
FOR X= 0.0 TO X=10.0 WITH DELTA X OF 1.000					
AT T= 0.000					
20.000					
FOR X= 0.0 TO X=10.0 WITH DELTA X OF 1.000					
AT T= 0.000					
20.000					
FOR X= 0.0 TO X=10.0 WITH DELTA X OF 1.000					
AT T= 0.000					
20.000					
FOR X= 0.0 TO X=10.0 WITH DELTA X OF 1.000					
AT T= 0.000					
20.000					
FOR X= 0.0 TO X=10.0 WITH DELTA X OF 1.000					
AT T= 0.000					
20.000					
VALUES AT T= 0.288					
0.000	15.000	20.000	20.000	20.000	20.000
20.000	20.000	20.000	40.000	100.000	
VALUES AT T= 0.576					
0.000	15.000	20.000	20.000	20.000	20.000
20.000	20.000	20.000	40.000	100.000	
VALUES AT T= 0.863					
0.000	10.938	17.500	19.688	20.000	20.000
20.000	21.250	30.000	56.250	100.000	
VALUES AT T= 1.151					
0.000	10.938	17.500	19.688	20.000	20.000
20.000	21.250	30.000	56.250	100.000	
VALUES AT T= 1.439					
0.000	9.023	15.469	18.691	19.766	20.059
20.938	25.234	38.125	63.906	100.000	
VALUES AT T= 1.727					
0.000	9.023	15.469	18.691	19.766	20.059
20.938	25.234	38.125	63.906	100.000	
VALUES AT T= 2.015					
0.000	7.855	13.965	17.635	19.375	20.443
22.793	29.476	44.141	68.579	100.000	
VALUES AT T= 2.303					
0.000	7.855	13.965	17.635	19.375	20.443
22.793	29.476	44.141	68.579	100.000	
VALUES AT T= 2.590					
0.000	7.048	12.820	16.717	19.083	21.153
24.997	33.351	48.741	71.808	100.000	

(continued)

**TABLE H-3**—(continued)

VALUES AT T= 2.878					
0.000	7.048	12.820	16.717	19.083	21.153
24.997	33.351	48.741	71.808	100.000	
VALUES AT T= 3.166					
0.000	6.452	11.942	16.007	18.987	22.081
27.239	36.751	52.380	74.210	100.000	
VALUES AT T= 3.454					
0.000	6.452	11.942	16.007	18.987	22.081
27.239	36.751	52.380	74.210	100.000	
VALUES AT T= 3.742					
0.000	6.002	11.280	15.518	19.091	23.134
29.383	39.705	55.335	76.083	100.000	
VALUES AT T= 4.030					
0.000	6.002	11.280	15.518	19.091	23.134
29.383	39.705	55.335	76.083	100.000	
VALUES AT T= 4.317					
0.000	5.666	10.803	15.233	19.364	24.245
31.380	42.270	57.784	77.591	100.000	
VALUES AT T= 4.605					
0.000	5.666	10.803	15.233	19.364	24.245
31.380	42.270	57.784	77.591	100.000	
VALUES AT T= 4.893					
0.000	5.423	10.486	15.124	19.767	25.372
33.218	44.507	59.845	78.835	100.000	
VALUES AT T= 5.181					
0.000	5.423	10.486	15.124	19.767	25.372
33.218	44.507	59.845	78.835	100.000	
VALUES AT T= 5.469					
0.000	5.262	10.304	15.159	20.268	26.488
34.902	46.469	61.604	79.879	100.000	
VALUES AT T= 5.757					
0.000	5.262	10.304	15.159	20.268	26.488
34.902	46.469	61.604	79.879	100.000	
VALUES AT T= 6.044					
0.000	5.168	10.236	15.312	20.838	27.577
36.445	48.200	63.120	80.767	100.000	
VALUES AT T= 6.332					
0.000	5.168	10.236	15.312	20.838	27.577
36.445	48.200	63.120	80.767	100.000	
VALUES AT T= 6.620					
0.000	5.131	10.261	15.557	21.454	28.632
37.858	49.738	64.440	81.532	100.000	
VALUES AT T= 6.908					
0.000	5.131	10.261	15.557	21.454	28.632
37.858	49.738	64.440	81.532	100.000	
VALUES AT T= 7.196					
0.000	5.141	10.361	15.873	22.100	29.646
39.158	51.111	65.599	82.197	100.000	
VALUES AT T= 7.484					
0.000	5.141	10.361	15.873	22.100	29.646
39.158	51.111	65.599	82.197	100.000	
VALUES AT T= 7.771					
0.000	5.189	10.520	16.242	22.762	30.618
40.355	52.346	66.624	82.781	100.000	
VALUES AT T= 8.059					
0.000	5.189	10.520	16.242	22.762	30.618
40.355	52.346	66.624	82.781	100.000	
VALUES AT T= 8.347					
0.000	5.267	10.725	16.649	23.430	31.548
41.461	53.462	67.538	83.297	100.000	
VALUES AT T= 8.635					
0.000	5.267	10.725	16.649	23.430	31.548
41.461	53.462	67.538	83.297	100.000	

(continued)

(continued)

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**EXAMPLE H-4—(continued)****TABLE H-3—(continued)**

VALUES AT T= 8.923					
0.000	5.368	10.965	17.083	24.097	32.435
42.486	54.476	68.358	83.756	100.000	
VALUES AT T= 9.211					
0.000	5.368	10.965	17.083	24.097	32.435
42.486	54.476	68.358	83.756	100.000	
VALUES AT T= 9.498					
0.000	5.486	11.231	17.534	24.757	33.281
43.438	55.401	69.097	84.168	100.000	
VALUES AT T= 9.786					
0.000	5.486	11.231	17.534	24.757	33.281
43.438	55.401	69.097	84.168	100.000	
VALUES AT T= 10.074					
0.000	5.618	11.514	17.995	25.405	34.088
44.326	56.250	69.769	84.539	100.000	
VALUES AT T= 10.362					
0.000	5.618	11.514	17.995	25.405	34.088
44.326	56.250	69.769	84.539	100.000	
VALUES AT T= 10.650					
0.000	5.759	11.809	18.459	26.037	34.856
45.155	57.031	70.381	84.876	100.000	
VALUES AT T= 10.938					
0.000	5.759	11.809	18.459	26.037	34.856
45.155	57.031	70.381	84.876	100.000	
VALUES AT T= 11.225					
0.000	5.906	12.110	18.922	26.653	35.587
45.931	57.754	70.942	85.184	100.000	
VALUES AT T= 11.513					
0.000	5.906	12.110	18.922	26.653	35.587
45.931	57.754	70.942	85.184	100.000	
VALUES AT T= 11.801					
0.000	6.056	12.414	19.380	27.250	36.283
46.659	58.424	71.458	85.465	100.000	
VALUES AT T= 12.089					
0.000	6.056	12.414	19.380	27.250	36.283
46.659	58.424	71.458	85.465	100.000	
VALUES AT T= 12.377					
0.000	6.207	12.717	19.830	27.827	36.946
47.343	59.048	71.935	85.724	100.000	
VALUES AT T= 12.665					
0.000	6.207	12.717	19.830	27.827	36.946
47.343	59.048	71.935	85.724	100.000	
VALUES AT T= 12.952					
0.000	6.358	13.017	20.269	28.383	37.577
47.987	59.629	72.378	85.963	100.000	
VALUES AT T= 13.240					
0.000	6.358	13.017	20.269	28.383	37.577
47.987	59.629	72.378	85.963	100.000	
VALUES AT T= 13.528					
0.000	6.508	13.312	20.697	28.918	38.178
48.594	60.174	72.789	86.185	100.000	
VALUES AT T= 13.816					
0.000	6.508	13.312	20.697	28.918	38.178
48.594	60.174	72.789	86.185	100.000	
VALUES AT T= 14.104					
0.000	6.655	13.601	21.112	29.432	38.749
49.167	60.684	73.173	86.391	100.000	

(continued)

**TABLE H-3—(continued)**

VALUES AT T= 14.392					
0.000	6.655	13.601	21.112	29.432	38.749
49.167	60.684	73.173	86.391	100.000	
VALUES AT T= 14.967					
0.000	6.800	13.882	21.513	29.925	39.293
49.709	61.163	73.531	86.583	100.000	
VALUES AT T= 15.255					
0.000	6.940	14.154	21.900	30.398	39.811
50.221	61.613	73.867	86.763	100.000	
VALUES AT T= 15.543					
0.000	6.940	14.154	21.900	30.398	39.811
50.221	61.613	73.867	86.763	100.000	
VALUES AT T= 15.831					
0.000	7.076	14.418	22.272	30.850	40.303
50.705	62.038	74.183	86.931	100.000	
VALUES AT T= 16.118					
0.000	7.076	14.418	22.272	30.850	40.303
50.705	62.038	74.183	86.931	100.000	
VALUES AT T= 16.406					
0.000	7.208	14.672	22.630	31.283	40.772
51.164	62.438	74.480	87.089	100.000	
VALUES AT T= 16.694					
0.000	7.208	14.672	22.630	31.283	40.772
51.164	62.438	74.480	87.089	100.000	
VALUES AT T= 16.982					
0.000	7.335	14.917	22.974	31.696	41.218
51.599	62.817	74.760	87.238	100.000	
VALUES AT T= 17.270					
0.000	7.335	14.917	22.974	31.696	41.218
51.599	62.817	74.760	87.238	100.000	
VALUES AT T= 17.558					
0.000	7.457	15.152	23.303	32.091	41.643
52.012	63.175	75.023	87.378	100.000	
VALUES AT T= 17.845					
0.000	7.457	15.152	23.303	32.091	41.643
52.012	63.175	75.023	87.378	100.000	
VALUES AT T= 18.133					
0.000	7.575	15.378	23.618	32.468	42.047
52.403	63.513	75.273	87.510	100.000	
VALUES AT T= 18.421					
0.000	7.575	15.378	23.618	32.468	42.047
52.403	63.513	75.273	87.510	100.000	
VALUES AT T= 18.709					
0.000	7.688	15.594	23.920	32.828	42.431
52.775	63.834	75.508	87.635	100.000	
VALUES AT T= 18.997					
0.000	7.688	15.594	23.920	32.828	42.431
52.775	63.834	75.508	87.635	100.000	
VALUES AT T= 19.285					
0.000	7.796	15.801	24.208	33.171	42.797
53.128	64.138	75.731	87.752	100.000	
VALUES AT T= 19.572					
0.000	7.796	15.801	24.208	33.171	42.797
53.128	64.138	75.731	87.752	100.000	
VALUES AT T= 19.860					
0.000	7.900	16.000	24.483	33.499	43.145
53.463	64.426	75.942	87.864	100.000	
VALUES AT T= 20.148					
0.000	7.900	16.000	24.483	33.499	43.145
53.463	64.426	75.942	87.864	100.000	

**FURTHER READING**

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