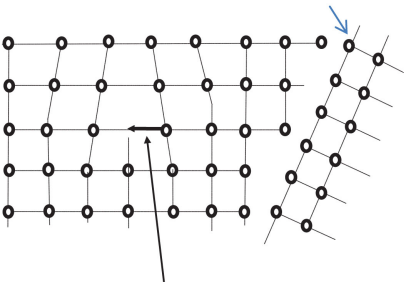


Grain
boundary



Movement of nucleus
at dislocation