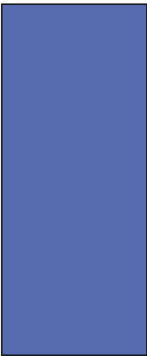
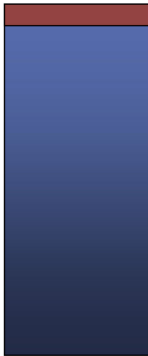


When poured



One hour later



Bleed water

Depletion of coarse  
aggregate

Accumulation of coarse  
aggregate