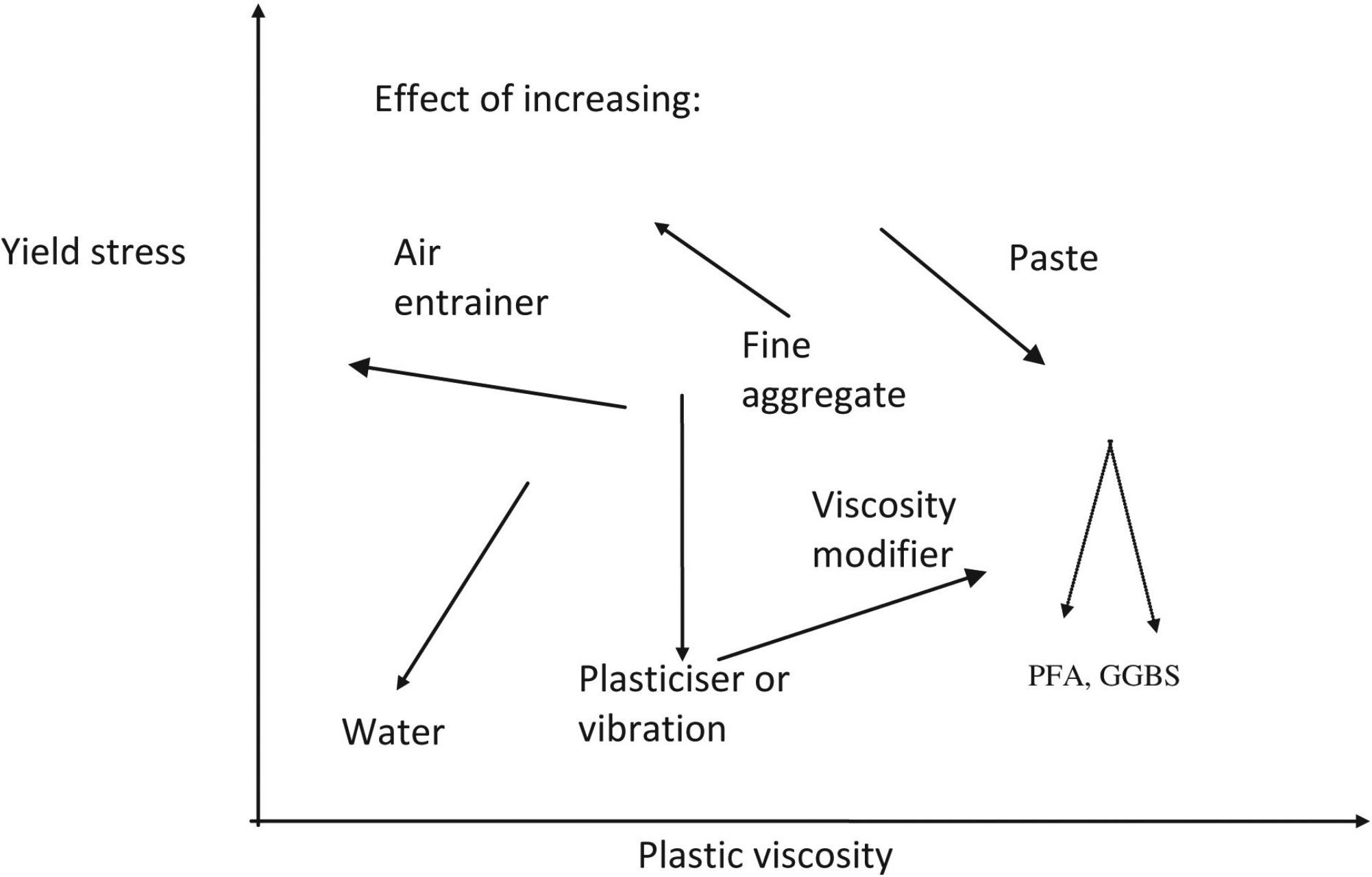
Effect of increasing:
Yield stress
Air entrainer
Fine aggregate
Paste
Viscosity modifier
Water
Plasticiser or vibration
PFA, GGBS
Plastic viscosity